MATHEMATICAL MODELING OF ETHANE PYROLYSIS USING ENO SCHEMES

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Abstract. In this paper an algorithm for constructing ENO schemes on unstructured grids for Navier-Stokes equations supplemented by the equations for the concentrations of chemicals is considered. A second order accuracy scheme, based on the linear reconstruction of a function in cells, is presented. The mathematical model was verified on the task of analyzing the gas-dynamic parameters of the gross reaction of ethane pyrolysis.

Keywords: ENO scheme, unstructured grid, high order accuracy, pyrolysis of ethane

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Introduction

Mathematical modeling of gas-dynamic processes taking into account the chemical reactions is an urgent problem, the solution of which will allow one not only to describe the observed full-scale chemical experiments, but also to explore the behavior of the process under the conditions that cannot be realized experimentally [1]. Such processes are of complex nonlinear nature [2] and described by the system of Navier-Stokes equations, supplemented by the Arrhenius equations. To solve such systems one need to use numerical methods of high order accuracy [3] to get results, closest to the actual results of physical and chemical processes. In most cases studied processes occur in areas of complex shapes, which necessitate the use of unstructured grids. This paper describes a method of constructing the ENO scheme on a triangular grid. The idea of the algorithm is to restore the data in the cells by using a piecewise linear function with preservation of properties of TVD-schemes. This scheme allows one to calculate the flow of gas dynamics more accurately.

Mathematical model

The mathematical model of the processes under consideration is a set of conservation laws (conservation of mass, momentum and energy), supplemented by the equations for the concentrations of chemicals [4]:

$$\begin{split} &\frac{\partial \rho}{\partial t} + \nabla \cdot (\rho \vec{v}) = 0, \\ &\frac{\partial (\rho \vec{v})}{\partial t} + \nabla \cdot (\rho \vec{v} \otimes \vec{v}) + \nabla p = 0, \\ &\frac{\partial (\rho E)}{\partial t} + \nabla \cdot (\vec{v} (\rho E + p)) = -\nabla \cdot (\sum_{j} h_{j} \vec{J}_{j}) + S_{h}, \\ &\frac{\partial (\rho Y_{i})}{\partial t} + \nabla \cdot (\vec{v} \rho Y_{i}) = -\nabla \cdot \vec{J}_{i} + R_{i}. \end{split} \tag{1}$$

The equation of state of an ideal gas mixture is as follows:

$$p = \rho RT \sum_{j} (Y_j / M_{wj}) \tag{2}$$

The initial conditions define the state of the object under consideration at the initial moment: $\rho(x,t_0) = \rho_0, \quad \vec{v}(x,t_0) = (u(x,t_0),v(x,t_0),w(x,t_0))^T, \quad p(x,t_0) = p_0,$ $T(x,t_0) = T_0, \quad Y(x,t_0) = Y_0.$

The boundary conditions define the state of the gas on the border of the area under consideration. They can be the conditions of free inflow or outflow or the impermeability condition.

Here ρ is the gas density (kg/m^3) , \vec{v} is the velocity of the gas (m/s), p is the pressure (Pa), ρE is the total energy per unit volume (J/m^3) , $h_j = \int_{T_{ref}}^T c_{pj} dT$ is the enthalpy (J/kg), c_{pj} is the specific heat of the substance j $(J/(kg \cdot K))$,

$$S_h = -\sum_j \frac{h_j}{M_{wj}} R_j$$
 is the heating (cooling) as a result of a chemical reaction and exter-

nal influences $(J/(s\cdot m^3))$, Y_i is the local mass fraction of the substance i, $R_i = M_{wi} \sum_{r=1}^N \hat{R}_{ir}$ is the volume rate of the substance i $(kg/(s\cdot m^3))$, \hat{R}_{ir} is the molar Arrhenius coefficient of the formation (the flow rate) of the substance i in the course of the reaction r $(1/(s\cdot m^3))$, M_{wi} is the molecular mass of the substance i (kg), R is the universal gas constant $(J/(mol \cdot K))$, T is the temperature (K).

In the energy equation and the equation for concentrations of chemicals the value of \vec{J}_j is the diffusion flux $(kg/(s\cdot m^2))$, which can be written as [4]

$$\vec{J}_j = -\rho D_{im} \nabla Y_j - D_{iT} \frac{\nabla T}{T}$$
. Here D_{iT} is the thermal diffusivity coefficient

 $(kg/(s \cdot m))$, D_{im} is the coefficient of mass diffusion of the substance i into the substance i (m^2/s) .

The simulation of gas flows on the example of ethane pyrolysis using ANSYS Fluent package was carried out in [5]. In this article the difference scheme on the basis of essentially non-oscillatory high-accuracy algorithm for the simulation of gas flows is proposed.

Difference scheme

We introduce a triangular grid $\omega = \{P_i = (x_i, y_i), i = 1, 2, ..., N\}$, containing all internal and boundary points of the computational domain. On the grid ω we build a triangulation $\Delta(\omega) = \{\Delta_m = \Delta(P_{i_m}, P_{j_m}, P_{k_m}), P_{i_m}, P_{j_m}, P_{k_m} \in \omega, m = 1, ..., M$.

Then we construct a difference scheme that approximates the system of equations (1) - (2) using the integro-interpolation method:

$$\frac{d}{dt}U_{i}(t) + \frac{1}{\left|\Delta_{i}\right|} \int_{\partial\Delta_{i}} \vec{F} \cdot \vec{n} dl + \frac{1}{\left|\Delta_{i}\right|} \int_{\partial\Delta_{i}} \vec{H} \cdot \vec{n} dl + \iint Q dx dy = 0 \tag{3}$$

Here $U_i(t) = \left(\rho, \rho u, \rho v, \rho E, \rho Y_i\right)^T$, $F = \left(F_1, F_2\right)^T$ are the convective terms in the sys-

tem (1), $H = (H_1, H_2)^T$ are the diffusive terms in the system (1), Q is the source, \vec{n} is the outer normal to the edge of the cell $\partial \Delta_i$.

$$F_{1} = \begin{pmatrix} \rho u \\ \rho u^{2} + p \\ \rho uv \\ (\rho E + p)u \\ \rho uY_{i} \end{pmatrix}, F_{2} = \begin{pmatrix} \rho v \\ \rho uv \\ \rho v^{2} + p \\ (\rho E + p)v \\ \rho vY_{i} \end{pmatrix}, H_{1} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ \sum_{\sum h_{j}J_{jx}} \\ J_{ix} \end{pmatrix}; H_{2} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ \sum_{\sum h_{j}J_{jy}} \\ J_{iy} \end{pmatrix}, Q = \begin{pmatrix} 0 \\ 0 \\ 0 \\ S_{h} \\ R_{i} \end{pmatrix}.$$

The integral in (3) is calculated by the Gauss quadrature formula:

$$\int_{\partial \Delta_i} F \cdot n \, ds \approx \sum_{k=1}^3 \left| \partial \Delta_i \right| \sum_{j=1}^q \omega_j F(u^+(G_j^{(k)}, t), u^-(G_j^{(k)}, t)) \cdot n_k, \tag{4}$$

where $F(u^+(G_j^{(k)},t),u^-(G_j^{(k)},t))\cdot n_k$ are the discrete flows, which are calculated according to the scheme of rupture decay [6], $u^+(G_j^{(k)},t), u^-(G_j^{(k)},t)$ are "left" and "right" vector values on the boundary of the cell, the algorithm for finding which is described in the next section.

ENO algorithm

Given a triangulation of the area $\{\Delta_1, \Delta_2, ..., \Delta_N\}$ and given the average values of a function u(x, y) for each cell Δ_i (i = 1, 2, ..., N) of the grid:

$$\overline{u}_i = \frac{1}{\left|\Delta_i\right|} \int_{\Delta_i} u(x, y) dx dy \tag{5}$$

For each cell Δ_i (i = 1, 2, ..., N) we construct a polynomial p(x, y) of degree at most k, which interpolates the function u(x, y) with the order of accuracy k+1 such that

$$\frac{1}{|\Delta_i|} \int_{\Delta_i} p(x, y) dx dy = \overline{u}_i \tag{6}$$

In order to construct the polynomials $p_i(x,y)$ of the k-th order for the cell Δ_i we consider patterns $S_i = \{\Delta_1,...,\Delta_K\}$, where $K = \frac{(k+1)(k+2)}{2}$ is the number of cells in each of the patterns.

To construct a second order accuracy scheme for finding the gas-dynamic parameters in a cell Δ_0 , we use the following pattern: $S = \{\Delta_0, \Delta_i, \Delta_{ia}, \Delta_{ib}, \Delta_j, \Delta_{ia}, \Delta_{bb}, \Delta_k, \Delta_{ka}, \Delta_{kb}\}$ (see the figure 1).

Choose the following patterns-candidates: $S_1 = \{\Delta_0, \Delta_j, \Delta_k\}$, $S_2 = \{\Delta_0, \Delta_i, \Delta_k\}$, $S_3 = \{\Delta_0, \Delta_i, \Delta_j\}$, $S_4 = \{\Delta_0, \Delta_i, \Delta_{ia}\}$, $S_5 = \{\Delta_0, \Delta_i, \Delta_{ib}\}$, $S_6 = \{\Delta_0, \Delta_j, \Delta_{ja}\}$, $S_7 = \{\Delta_0, \Delta_j, \Delta_{jb}\}$, $S_8 = \{\Delta_0, \Delta_k, \Delta_{ka}\}$, $S_9 = \{\Delta_0, \Delta_k, \Delta_{kb}\}$. Construct planes on these patterns. For example, for the pattern $S_1 = \{\Delta_0, \Delta_j, \Delta_k\}$ we construct a plane by the following scheme [7]:

$$u^{(0,j,k)}(x,y) = u_0 + u_x^{(j,k)}(x - x_0) + u_y^{(j,k)}(y - y_0),$$
(7)

where u_x, u_y are found from the solution to the system:

$$\begin{vmatrix} x_j - x_0 & y_j - y_0 \\ x_k - x_0 & y_k - y_0 \end{vmatrix} \begin{vmatrix} u_x^{(j,k)} \\ u_y^{(j,k)} \end{vmatrix} = \begin{vmatrix} u_j - u_0 \\ u_k - u_0 \end{vmatrix}.$$

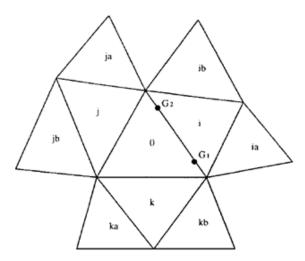


Fig. 1. The pattern for the construction of ENO

Having multiple patterns-candidates, one can make a choice by the method described below. Let an operator F be defined:

$$F[u^{(0,j,k)},u^{(0,i,k)},u^{(0,i,j)},u^{(0,i,ia)},u^{(0,i,ia)},u^{(0,j,ja)},u^{(0,j,ja)},u^{(0,j,jb)},u^{(0,k,ka)},u^{(0,k,kb)}] = u^{(0,j^*,k^*)}.$$

Here $u^{(0,j^*,k^*)}$ is the function, describing the plane having the smallest angle with the plane OXY. This is to ensure that the scheme had non-increasing property of the total variation (TVD-scheme) [8, 9].

Model of a chemical reaction of ethane pyrolysis

To check the adequacy of the constructed scheme the mathematical model based on the gross reaction of ethane pyrolysis was built. The table below shows the reaction scheme, the pre-exponential factor A_i and the activation energy E_i for each stage:

Table 1. Reaction scheme

| Reaction step | A_i ,1/s | $E_i, J / (kg \cdot mol)$ |
|-----------------------------------|------------|---------------------------|
| $C_2H_6 \rightarrow C_2H_4 + H_2$ | 1,08E+16 | 2,5E+08 |
| $2C_2H_6 \to C_2H_4 + 2CH_4$ | 3,16E+16 | 2,7E+08 |

The sequence of chemical transformations and the corresponding kinetic equations for the reaction can be written as follows:

Table 2. Kinetic equations

| $A_1 \rightarrow A_2 + A_3$ | $w_1 = k_1 X_1$ |
|-----------------------------|-------------------|
| $2A_1 \to A_2 + 2A_4$ | $w_2 = k_2 X_1^2$ |

Here $A_1 = [C_2H_6]$, $A_2 = [C_2H_4]$, $A_3 = [H_2]$, $A_4 = [CH_4]$, $X_i = \rho Y_i / M_{wi}$ is the local molar fraction of the substance i, k_j is the velocity constant of the j-th direct step (note that the dimension values are as follows: $k_1 = [1/s]$, $k_2 = [l/(mol \cdot s)]$).

Dependence of the step rate constant on temperature is expressed from the Arrhenius equation [10]:

$$k_i = A_i e^{\left(-\frac{E_i}{RT}\right)}. (8)$$

The volumetric rate of formation of a substance i is determined from the relation: $R_i = M_{wi} \sum_{r=1}^{N} \upsilon_{ir} w_r \text{ . Here } \upsilon_{ir} \text{ are the stoichiometric coefficients of the component } i$

For such a mechanism of ethane pyrolysis heating or cooling as a result of chemical reactions is calculated as follows [4]:

$$S_h = -(\frac{h_{C_2H_6}^0}{M_{w,C_2H_6}}R_{C_2H_6} + \frac{h_{C_2H_4}^0}{M_{w,C_2H_4}}R_{C_2H_4} + \frac{h_{H_2}^0}{M_{w,H_2}}R_{H_2} + \frac{h_{CH_4}^0}{M_{w,CH_4}}R_{CH_4}).$$

For each component of the mixture the heat capacity is approximated with respect to temperature by the following dependencies:

$$\begin{split} c_{pC_2H_6} &= -0,0013T^2 + 4,8436T + 483,69,\\ c_{pC_2H_4} &= 0,0015T^2 + 3,9641T + 505,22,\\ c_{pH_2} &= 0,0016T^2 - 0,366T + 14274,97,\\ c_{pCH_4} &= 3,3505T + 1230,9. \end{split}$$

The thermal diffusivity coefficient and the coefficient of mass diffusion of the substance i into the substance j are calculated according to formulae [4]:

$$\begin{split} D_{iT} &= -2,59 \times 10^{-7} T^{0,659} \left[\frac{M_{wi}^{0,511} X_i}{\sum M_{wi}^{0,511} X_i} - Y_i \right] \left[\frac{M_{wi}^{0,511} X_i}{\sum M_{wi}^{0,489} X_i} \right], \\ D_{im} &= \frac{1 - X_i}{\sum X_i / D_{ij}}, D_{ij} = 0,00188 \frac{\left[T^3 \left(\frac{1}{M_{wi}} + \frac{1}{M_{wj}} \right) \right]^{0,5}}{p_{abs} \times 0,5(\sigma_i + \sigma_j) \times \Omega_D}, \end{split}$$

where p_{abs} is the absolute pressure, Ω_D is the integral of diffusion collisions [4]:

$$\Omega_D = \frac{1,06036}{T_D^* 0,01561} + \frac{0,1930}{\exp(0,47635T_D^*)} + \frac{1,03587}{\exp(1,52996T_D^*)} + \frac{1,76474}{\exp(3,89411T_D^*)},$$

$$T_D^* = \frac{T}{\sqrt{\left(\frac{\varepsilon}{k_b}\right)_i\!\left(\frac{\varepsilon}{k_b}\right)_j}}\,.$$

$$\left(\frac{\varepsilon}{k_b}\right)_i$$
, σ_j are the Lennard-Jones parameters [4].

Table 3. Lennard-Jones parameters

| Parameter | C_2H_6 | C_2H_4 | H_2 | CH_4 |
|-------------------------|----------|----------|-------|--------|
| σ_j | 3,512 | 3,33 | 2,827 | 3,7327 |
| $(\varepsilon / k_b)_j$ | 139,8 | 137,7 | 59,7 | 149,92 |

Numerical experiment

The technologies of hydrocarbon processing by controlling the chemical reactions of pyrolysis through the additional generation of radicals in the reacting gas using laser radiation [11], which leads to lower threshold temperature of the reaction and lower outlet temperature of the target products are being developed in the Boreskov Institute of Catalysis (the Siberian branch of the Russian Academy of Sciences). The scheme of experimental setup of the metal reactor with the externally heated reaction zone and the generation of radicals in the gas volume using laser radiation was previously presented in [4, 11, 12].

In contrast to the above-mentioned work, for the verification of numerical ENO-models the reactor is considered as closed. This allows to demonstrate at the initial stage the performance of the numerical scheme for the calculation of gas dynamics taking into account the chemical transformations and heat and mass transfer.

The calculations for the reaction zone are carried out. On the walls of the reaction zone the temperature T = 900K. In the calculations we assume that the zone is closed and at the initial time it is filled with ethane of the temperature of T = 300K.

Figures shows the change in time of concentrations of the reaction products.

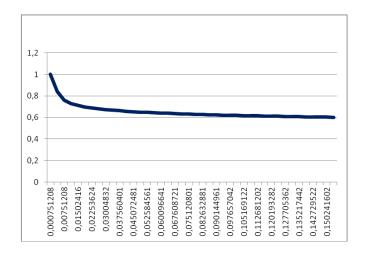


Fig. 2. Change of ethane concentration

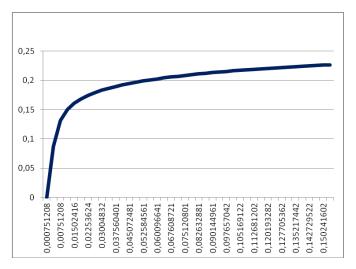


Fig. 3. Change of ethylene concentration

Conclusion

In this paper the numerical model for solving problems of gas dynamics, taking into account the chemical processes based on ENO schemes on unstructured grids is constructed. The essentially non-oscillatory scheme of higher order of accuracy is developed. The model is intended to describe the two-dimensional dynamics of the reacting gas taking into account heat exchange and diffusion processes as well as the chemical reactions of ethane pyrolysis.

Computational experiments for comparison of the calculated and experimental data for ethane pyrolysis in a closed reactor with the heated reaction zone without laser radiation is carried out [11]. The calculated changes in concentrations of the substances involved in the chemical reaction of ethane pyrolysis, meet the basic physical and chemical laws. The degree of conversion of ethane at the time of the setting at these temperatures is about 40% (see the figure 2), which corresponds to the experimental data [4, 11]. For more accurate accounting of chemical transformations in the unsteady flow of the reacting gas it is planned to perform the modification of the model with the introduction of equations that are based on the radical mechanism of ethane pyrolysis [5]. It is assumed that such an accounting will allow one to calculate with higher accuracy not only the conversion of ethane with the change of the target product (ethylene) concentration, but also the relations between the reaction byproducts such as methane, hydrogen and others.

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